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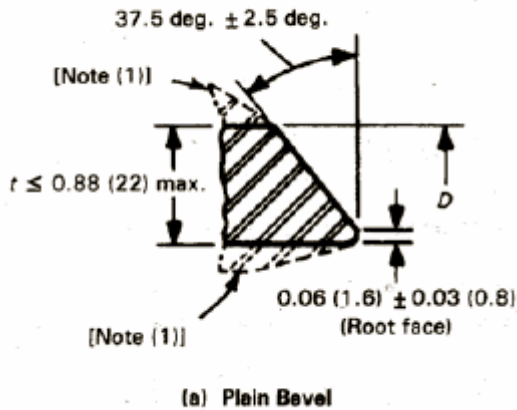
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**Nominal Wall
Thickness t**

End Preparation

Less than x[Note(2)]

Cut square or slightly
Chamfer, at manufacturer's
Option

X to 0.88 incl. (22)
[Note (2)]

Plain bevel as in sketch (a)
above

General notes:

- (1) Dimensions in parentheses are in millimetres.
- (2) Other dimensions are in inches

Notes:

- (1) See Section 8 and Fig. 2 for transition contours.
- (2) $x = 0.19$ (5) for carbon steel or ferritic alloy steel and
0.12 (4) for austenitic alloy steel.